

Technical Data Sheet PRIMER ACTIVATOR 7

POLYOLEFIN PRIMER FOR INSTANT ADHESIVE

Description

Solvent based treatment for bonding of polyolefin (polyethylene, polypropylene), thermoplastic rubbers, EPDM, PTFE, silicones and other difficult to bond materials.

Polyolefin Primer is recommended to be used with Loxeal 34 Instant Adhesive.

Physical properties

alyphatic amine in organic solvent Composition: Appearance: colourless, fluorescent under blue light

Viscosity (+25°C - mPa s): 1 - 2 mPa.s Specific weight at +25°C (g/ml): 0,7 0°C Flash point (ISO2592): Vapour pressure 25°C: 50 mbar Toxicity: TLV 270 ppm

Shelf life: 1 year in original unopened packaging

(+20°C / 50% RH)

Storage

We recommend to store product in a cool and dry place at temperature non exceeding +20°C. To avoid contaminations do not refill containers with used product. For more information on applications, storage and handling contact Loxeal Technical Service

Safety and handling

Consult the Safety Data Sheet before use

Directions

Apply a thin coat of Polyolefin Primer on surfaces to be bonded by bush and let to dry a few seconds.

Apply Instant Adhesive and press together.

Handling strength is obtained within few seconds.

Best results are obtained if substrates are bonded within one hour of Primer application.

Polyolefin Primer should be reapplied after eight hours. Polyolefin Primer is fluorescent under blue lamp. Do not use on materials which usually do not need.

The bottle of Polyolefin Primer must be immediately sealed after

Note

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